

## PE/PP/PVC corrugated pipe extrusion line



## Main Features:

 Double-wall corrugated pipe is formed by vacuum and water.

2.Forming die is cooled by cooking water, cooling effect is good which can increase production capacity.

3.BENK forming machine is horizontal, controlled by **SIEMENS controlling system** which is more precise.

4. Water jacket adopts **aluminum plating alloy** which has better heat transfer
performance.

5.You can choose on-line **belling function** or not in forming die.









PE/PP corruga	ted pipe extrusio	on line	
Pipe size	Туре	Extruder	Output
50-160mm	Single wall	SJ75/33	150-250KG/H
	double wall	SJ75/33 + SJ65/33	350-400KG/H
200-800mm	Double wall	SJ120/33 + SJ90/33	600-1000KG/H
800-1200mm	Double wall	SJ90/38 + SJ75/38	1200-1500KG/H
PVC corrugate	d pipe extrusion	line	
Pipe size	Туре	Extruder	Output
50-160mm	Single wall	SJZ55/110	150-200KG/H
	double wall	SJ55/110 + SJZ51/105	200-300KG/H
200-500mm	Double wall	SJZ80/156 + SJZ65/132	500-650KG/H